



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2579

Job Sheet 174939



Part No: D2579

Job Qty: 60 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E IPP E 02.06.17 Now turned on Cobra NG IPP F 07.07.06 rev E dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		4/26/18	0.00	0.00	Start Up Machining	27 min	JB - 18-04-26
100	Hardinge	60 pcs		4/26/18	0.00	0.00	Hardinge	11	JB - 18-04-26
110	QC	60 pcs		4/26/18	0.00	0.00	QC2	11	JB - 18-04-26
120	QC	60 pcs		4/26/18	0.00	0.00	QC8		9/11/18/04/28
125	Skidtubes	60 pcs		4/26/18	0.00	0.00	Skidtubes		BE
130	Packaging	60 pcs		4/26/18	0.00	0.00	Packaging3		BE
140	QC21-SA	60 Ea		4/26/18	0.00	0.00	QC21		

Part Op 100 - Machine as per Folio FA245

Descriptions: 125 - 1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

DAS
21
9-80

APR 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.500W.058	6061-T6 Round Tube .500 X.058W	21.4980 ft (.3583 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.500W.058	21	619	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	4.070inches ± 0.030	4.100 4.040		
2	Crossbolt Spacer	0.058inches ± 0.010	0.068 0.048		

Plex 3/23/18 10:16 AM Dart.Gagnon.Michelle



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Container No: S065608



Part: D2579

Job No: 174939

Serial No/Batch: S065608

Revision:

Inspector:

Date: 04/26/18

